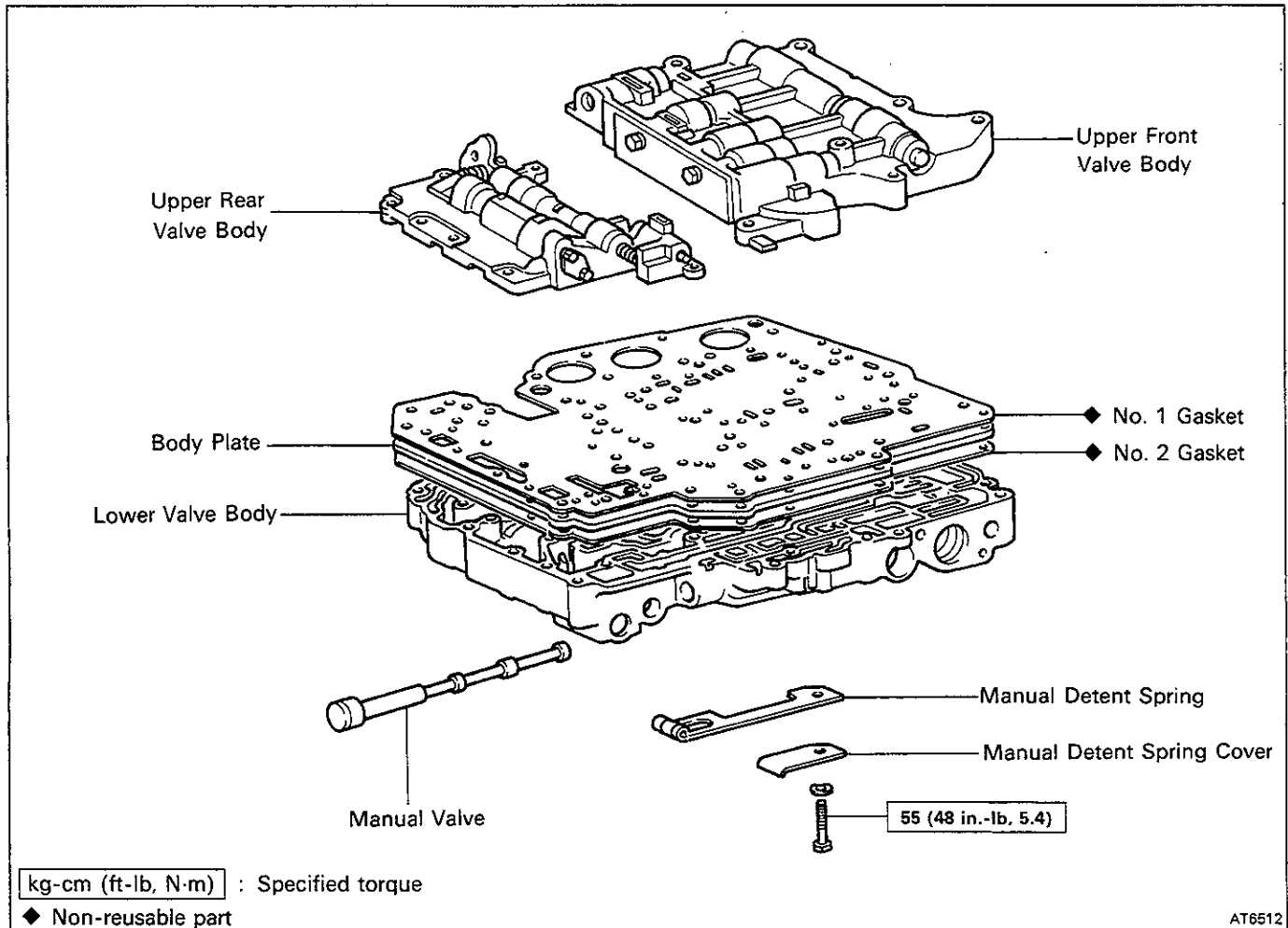
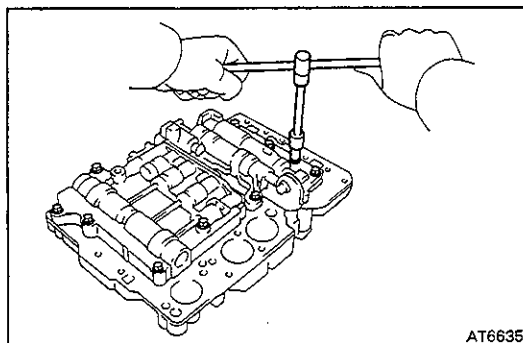
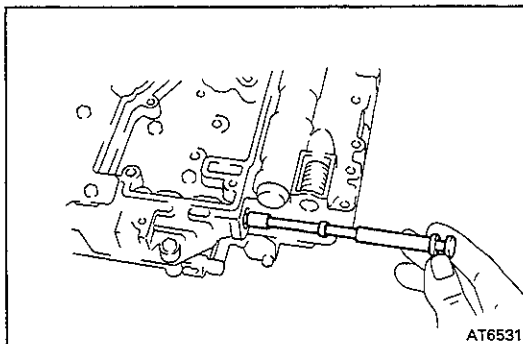


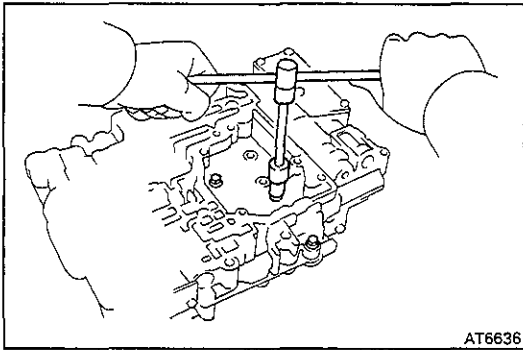
Valve Body (A45DL) COMPONENTS



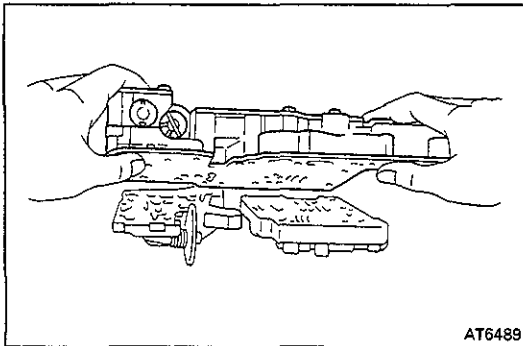
(Disassembly of Valve Body)

1. REMOVE DETENT SPRING
2. REMOVE MANUAL VALVE
3. TURN ASSEMBLY OVER AND REMOVE TEN BOLTS FROM UPPER FRONT VALVE BODY AND UPPER REAR VALVE BODY





- 4. TURN ASSEMBLY OVER AND REMOVE SET BOLTS FROM LOWER VALVE BODY**



- 5. LIFT OFF LOWER VALVE BODY AND PLATE AS SINGLE UNIT**

Hold valve body plate to lower valve body.

HINT: Be careful that the check balls do not fall out.